

**Installation tips from Toledo Fiberglass**  
Manufacturer of our Tru Flex Bumpers.

After removing the existing rear bumper center your new TRU FLEX onto the rear upper deck and clamp in place.

Check the alignment of your TRU FLEX Bumper with the quarter panels. If extra adjustments are necessary, several things can be done. The slots that are started in the upper corner and at the belt line areas of the inside mounting flange can be ground deeper to allow the sides of your TRU FLEX Bumper to be moved in or out to match most cars. In some extremely rare cases the rear wheel splash shields may have to be separated from the under body of the car to allow the quarter panels to be positioned to match the contour of your TRU FLEX Bumper.

Your TRU FLEX Bumper may be built up with any polyester based resin or filler. Once an acceptable fit has been achieved, clamp your TRU FLEX Bumper in place and mark the mounting holes on to the mounting flange of your TRU FLEX Bumper by transferring the locations in the rear upper deck and rear quarter panels. Your TRU FLEX Bumper can easily be drilled with a normal steel drill bit.

Check the fit of your TRU FLEX Bumper before preparing it for painting by actually bolting it to the car. Either factory retainers or replacement bolt kits may be used to attach your TRU FLEX Bumper.

**INSTALLATION TIPS PLEASE NOTE!!:**

TRU FLEX Bumpers are rigid enough to hold their own shape. The use of factory retainers is optional. The inner reinforcements that were originally used to support the rear lights **SHOULD NOT BE USED** \* when installing your TRU FLEX Bumper! They cause inward pressure and using them may distort the shape of your TRU FLEX Bumper.

The lights should be bolted directly to your TRU FLEX Bumper. The lower, outer frame extensions that were used to support the bumperette area of the original Urethane bumper cover may need to be modified to allow a proper fit. The main purpose of these extensions was to assist in the support of the stock bumper. They do not need to make contact with your TRU FLEX Bumper. \*74 Rear Bumpers use the factory light bracket. **DO NOT USE BAKED ON FINISHES!!!!** Doing so voids any and all warranties.

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