

63-67 Side Exhaust pipes, the Plain and simple facts:

Year	ENG	Side Pipe Number	Flange Size
1963	--	3872971-972	2 1/2
1964	--	3872971-972	2 1/2
1965	SB	3872971-972	2 1/2
1965	BB	3872969-970	2 1/2
1966	SB	3877215-216	2"
1966	BB	3872969-970	2 1/2
1967	SB	3877215-216	2"
1967	BB	3872969-970	2 1/2

All GM side exhaust pipes came with 1 3/4" baffles inside the 2 1/2" side chamber. All GM pipes were stamped with the part number on the header tube of the pipe.

All 1966 and 1967 cars with small block engines came with 2" flanged pipes. The pipe flange then swelled out to the required 2 1/2" size before it attached to the chambered section of the pipe.

In recent years the only pipes available contained 2 1/4" baffles. This pipe is easy to distinguish from the original GM pipe due to the smallness of the crimp required to hold the baffle in the exhaust tube and the sound of the muffler. "Loud"

All original GM pipes were constructed of a double wall thickness steel pipe. GM pipes were never made from aluminized or stainless steel. Condensation and old age attributed to rusting of the baffle in original pipes. As with any muffler, when the center baffle became more and more rusted, it also became louder!

Some people have cars that are never driven or driven every few months. With these cars it is always a good idea to start the car and let it come to full operating temperature. This will allow the exhaust to burn off any condensation that is present in the exhaust and extend the life of the system.

Reproduction Aluminized and Stainless Steel Exhaust systems are available on this site. We do offer what is termed the "loud" 2 1/4" baffled pipes for customers with high performance engines or if you just prefer the louder than original pipes.

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